

Real-Time SPC™ December 2025

1. New Features in Real-Time SPC December 2025

Net Content Capability

Provides full net content capabilities for content regulated industries. Easily set and manage package requirement values including Label Stated Content (LSC), Maximum Allowable Variation (MAV), tolerance limits (T1, T2), and action limits (LAL, UAL) for each continuous measure in your process.

Customizable view of performance metrics

With the Manage Columns feature, you can choose which columns appear in the Current Performance Summary report and arrange them in the order that best fits your workflow.

Search Enhancements

The enhanced search in the Engineering Portal makes it easy to quickly locate specific products, processes, descriptors, and Automated Component Setup configurations. Search and filter results using full or partial terms to instantly find what you need. For example, a search for SHI may return every descriptor for Shift, such as Production Shift, Shift Number, or Shift Crew.

2. Problem Resolved in Real-Time SPC December 2025

Editing an observation to null does not refresh %OOA when control limits are locked. (312856)