

Real-Time SPC™ November 2025

1. New Features in Real-Time SPC November 2025

Global Settings for Instruction Display

Provides the ability to automatically display available sampling instructions for measures and descriptors during the data collection process. When set, necessary operator instructions are shown on every data collection form.

Expanded Date Range Options on Station Dashboard

Increases the station's display of previous production data to a maximum of 90 days. The expanded range is useful for comparison of production runs and for startups.

2. Maintenance Items in Real-Time SPC November 2025

Product Label Display in Data Collection Form

Improves accuracy and usability by displaying the Product within the data collection view.

Consistent Product/Process Selections

For ease and convenience, the Product/Process selection on the Station Dashboard will match the current Product/Process selection on Operator Home page, when accessed via the "Go to Dashboard" link.

3. Problems Resolved in Real-Time SPC November 2025

The following issue is resolved in Real-Time SPC November 2025:

- Station Descriptors are created with an invalid id_Descriptor. (306078)